

XT-386 Silicone Rubber

Description: XT-386 is a variation of GI-311 Base. In this formulation, the crosslinker has been added to the Base to enable rapid curing via the addition of tin catalyst.

Viscosity (cps): 10,000 +/- 2,000

Appearance: White to bluff color. Mild sweet odor.

When cured with Silicones, Inc. T.O. (fast setting tin catalyst), the following cure characteristics are typical:

| | | | |
|--------------------|------|-----|-----|
| XT-386 Base | 400 | 200 | 100 |
| T.O. | 1 | 1 | 1 |
| Working Time | :35 | :10 | :03 |
| Demold Time | 2:00 | :20 | :10 |
| Shore A | | | |
| After 2 hours | 5 | 40 | 40 |
| After 4 hours | 30 | 48 | 48 |

The information contained in this product sheet is based on sources believed to be accurate. It is offered in good faith, but without guarantee since the conditions of use are beyond our control. All risks of use are assumed by the user.